

Nanofood Process Technology, Sustainability, and Applications for Human Space Exploration

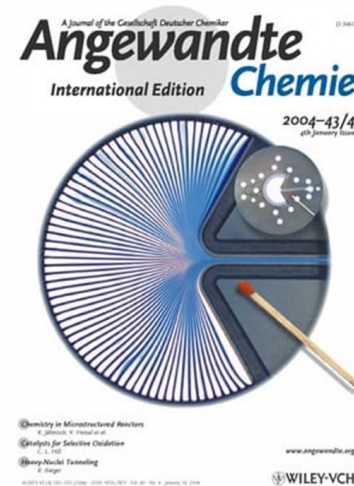
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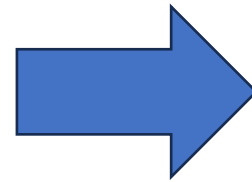
ARC Centre of Excellence Plants for Space (P4S), Adelaide, Australia

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School of Engineering, University of Warwick, UK



1994



2024

NANOFOOD: DEFINITION

Nanofoods are developed from a wide range of ingredients including lipids, polysaccharides, and proteins. These are used to form a range of materials with varying properties including emulsions, liposomes, and particles.

The range of ingredients, materials, and properties highlight the conceptual diversity of formed nanostructures spanning from nanoemulsions to nanoliposomes. Most findings of nanofoods to date are broadly descriptive.

ACS
Sustainable
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Research Article

Nanofood Process Technology: Insights on How Sustainability Informs Process Design

Volker Hessel,* Marc Escrivà-Gelonch,* Svenja Schmidt, Nam Nghiep Tran, Kenneth Davey,

<https://doi.org/10.1021/acssuschemeng.3c01223>

See also:

Y. Abdul Wahab, L. A. Al-Ani Food Control 163 (2024) 110466

Nanomaterials: A critical review of impact on food quality control and packaging

NANOFOOD PRODUCTS



NANOFOOD SAFETY



Topics
European Parliament

Defining nano-food: a big problem at a very small scale



WHY NANOFOOD? (1)

Mayonnaise Mayonnaise comprises typically 70% fat – far from ideal if you're on a diet. One way to reduce the fat content below 40% is to add more water, plus some starch to make sure the mayonnaise does not become too runny. But an altogether tastier approach is to **manipulate the droplets' structure on the nanoscale**. Techniques are developed to replace the insides of the fat droplets with water, creating an emulsion that has the same texture, but less fat than the real thing - Contract research company Leatherhead Food Research, UK.

Iron The body stores iron as solid, insoluble nanoparticles that are only broken down into useful atoms once they get inside our cells. Supplements containing iron in a soluble form can be toxic in very high doses, because they damage the gut. The method is to sneak iron directly into cells in their **insoluble, nanoparticle form** – piggybacking on the body's natural route – to make a more effective supplement.

Salt Nanometre-sized grains of salt, comprise surface area a million-fold smaller than normal salt, which means that **food needs far less salt to give a taste buds the same savoury kick**. That could be a boon for those who, worried about high blood pressure, are trying to reduce their salt intake.

<https://www.theguardian.com/what-is-nano/what-you-need-know-about-nano-food>

WHY NANOFOOD? (2)

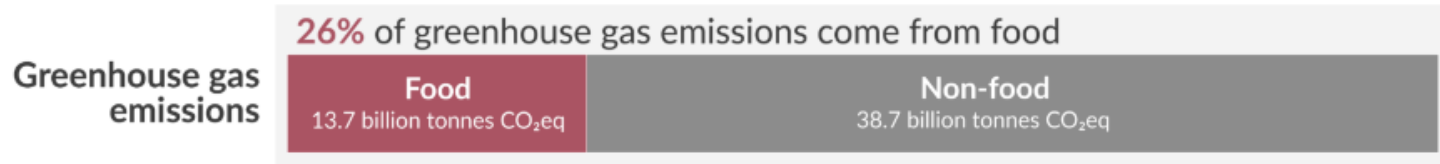
Meat-Antibiotics Nanoparticles could take the place of antibiotics in chickens. The particles bind to bacteria and then clump together, passing through the chicken along with other fecal matter.

Food as Supplement Vitamins and minerals could be delivered through the food we eat. Nanoparticles could encapsulate vitamin supplements, which **could be added to everyday foods** such as bread.

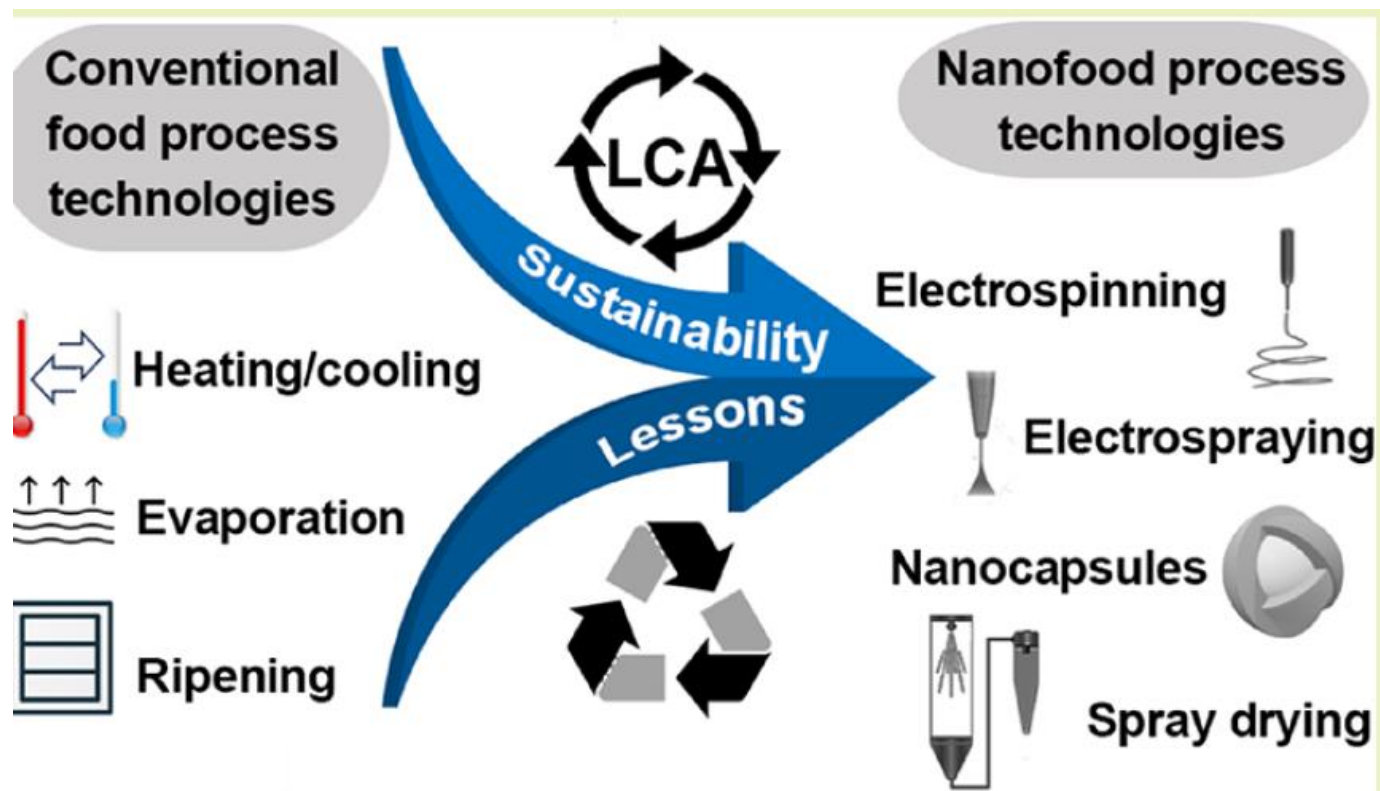
Food packaging As for packaging, nanotech is already being used in the US to stop beers going flat. Plastic beer bottles used by brewer SABMiller contain flaky nanoparticles of clay, which fill up much more space in the walls of the bottle than molecules of plastic. That makes it **much harder for fizzy carbon dioxide to escape from the beer** – or for oxygen, which can spoil the beer's flavour, to get in.

<https://www.theguardian.com/what-is-nano/what-you-need-know-about-nano-food>

OUR STARTING POINT



Are there ChemEng sustainability lessons for nanofood process technology?
To promote an emerging technology.



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Research Article

Nanofood Process Technology: Insights on How Sustainability Informs Process Design

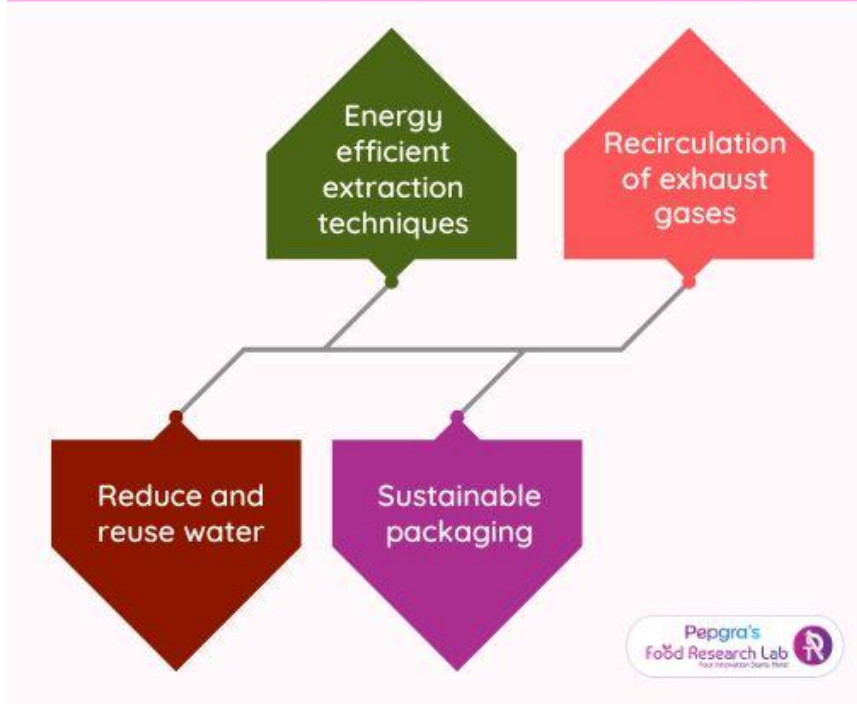
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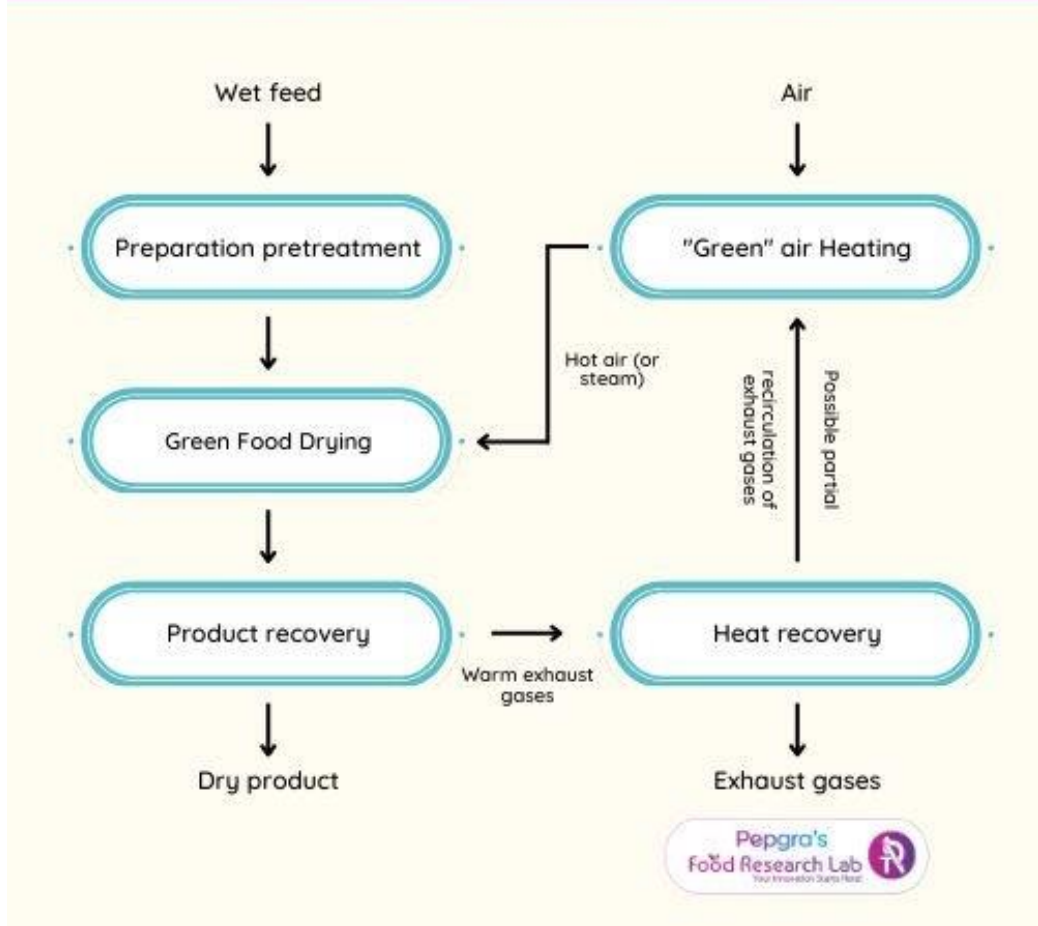
FIRST LESSONS ARE TAKEN FOR SUSTAINABILITY IMPROVEMENT



Greener practices in product development



Green drying systems

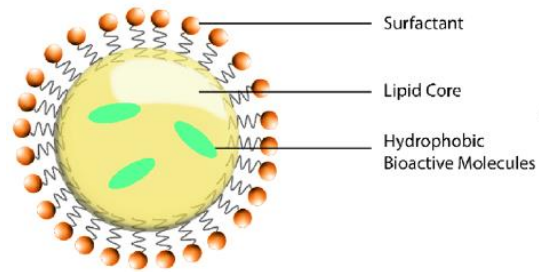


NANOFOOD AND BIOACTIVES (HEALTH SUPPLEMENTS)

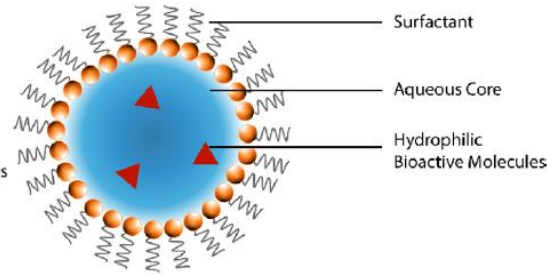
architecture	main material	origin	embedded molecules	ref.	
nanoliposomes from lipids	lecithin	egg yolk/soybean	vitamins C, D, and E	44	
			curcumin	45	
	phospholipids	milk	tea polyphenol	46	
			soybean	essential oil	47
		chitosan	egg yolk sea food	vitamin D ₃	48
				carotenoids	49
	nanoemulsions	chitosan	sea food	essential oil	50
				vitamin C	51
		gelatin	pork	w-3 PUFAs (fish oil)	52
				curcumin	53
trehalose				54	
carotenoid				55	
lecithin	soybean chicken	buriti oil	56		
		thymol	57		
nanohydrogels	protein	whey	rosemary extract, cinnamon essential oil	58	
			D-limonene	59	
			caffeine	60	
			iron	61	
	β -lactoglobulin	milk	folic acid	62	
			caffeine	63	
			iron	64	

NANO-CARRIERS FOR FOOD (1)

O/W Nanoemulsion



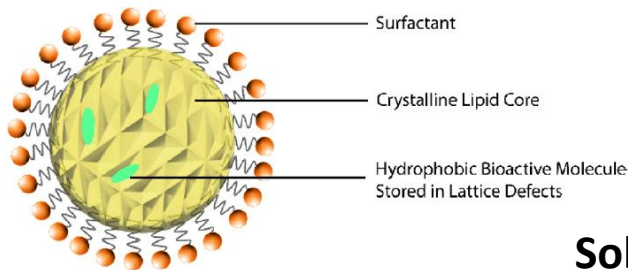
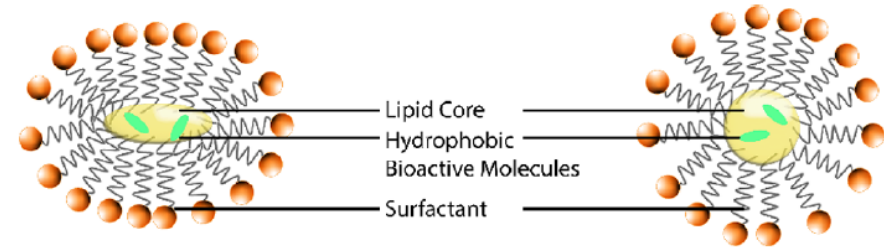
W/O Nanoemulsion



Oil-in-water (O/W) nanoemulsion and water-in-oil (W/O) nanoemulsion

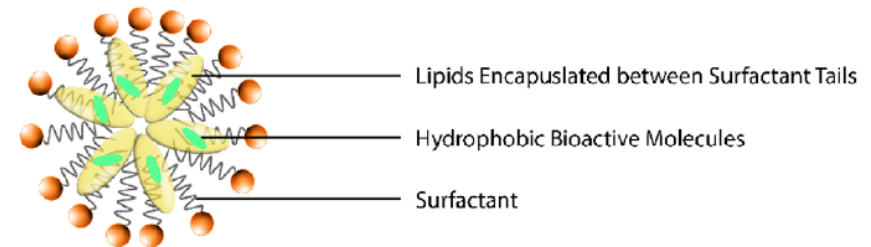
- ✓ Transparent or slightly turbid appearance
- ✓ Improved kinetic stability compared to conventional emulsions
- ✓ Suitable for controlled release of flavor and coloring compounds
- ✗ Instability due to Ostwald ripening

Oil-in-water (O/W) microemulsions



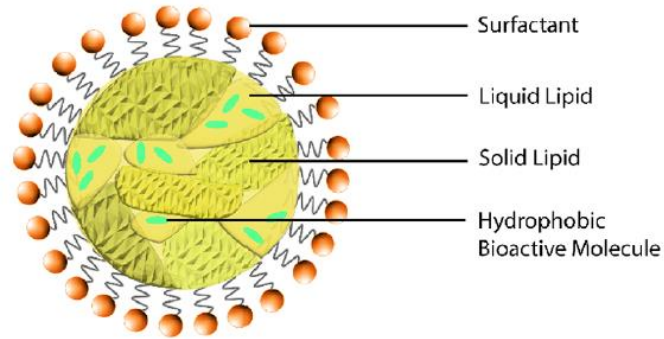
Solid-Lipid Nanocarrier (SLN)

- ✓ Decreased diffusion rate of bioactive molecules compared to liquid lipid carrier
- ✗ Instability due to polymorphic transitions
- ✗ Limited loading capacity



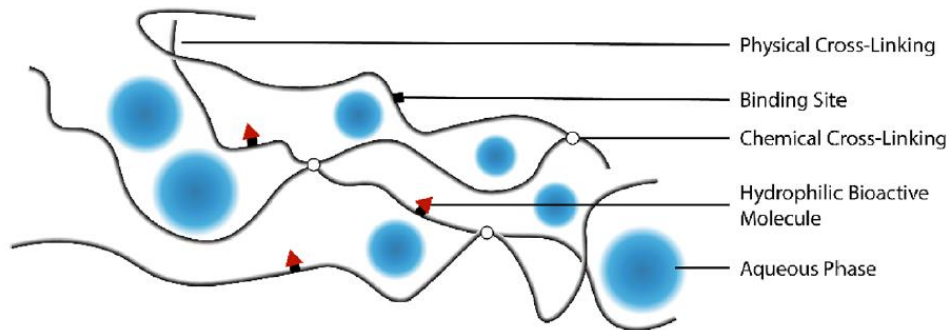
- ✓ Thermodynamically stable
- ✗ Requires high concentrations of synthetic surfactants
- ✗ Sensitive to environmental changes

NANO-CARRIERS FOR FOOD (2)



Nanostructured lipid carrier

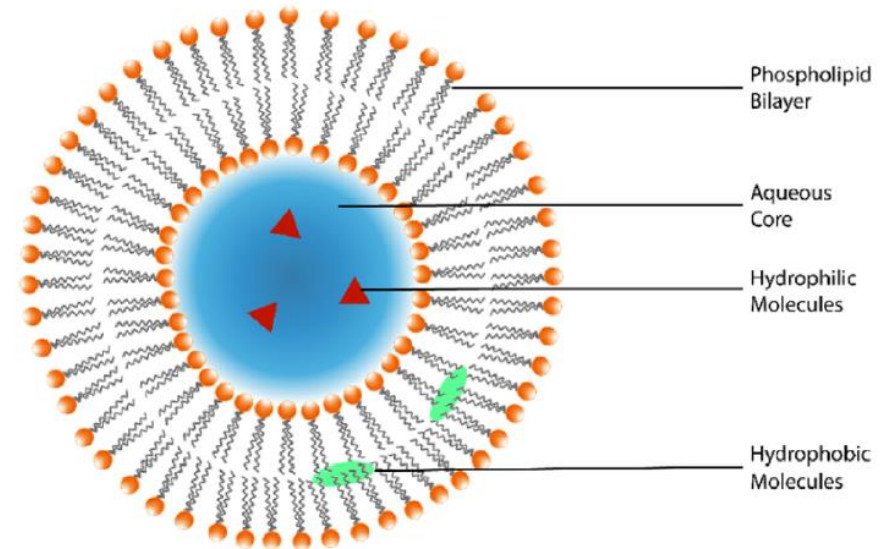
- ✓ Increased loading capacity compared to SLNs
- ✗ Complex system consisting of several components



Swollen nano hydro gel

- ✓ Binding sites can be modified and can react to environmental stimuli
- ✓ Allows Incorporation of Water
- ✗ Sensitive to Mechanical Stress

Nanoliposomes



- ✓ Encapsulation of both hydrophilic and hydrophobic molecules
- ✓ Release of molecules induced by diverse stimuli
- ✗ Sensitive to shear and environmental stresses

NANOFOOD PROCESS TECHNOLOGIES: SPINNING & SPRAYING

Use conventional and advanced ChemEng technologies

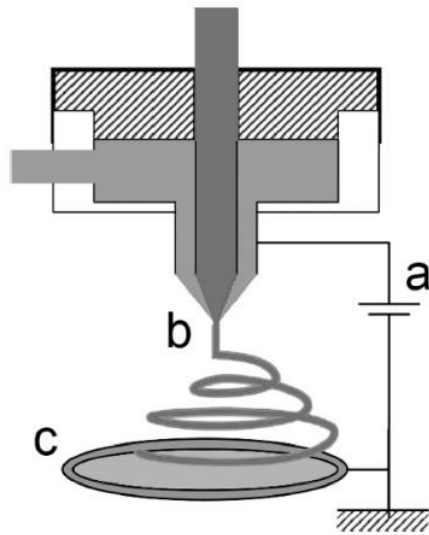


Figure 9. Coaxial spinning for fabrication of nanofibers. (a) High-voltage power supply, (b) coaxial jet, and (c) collector.

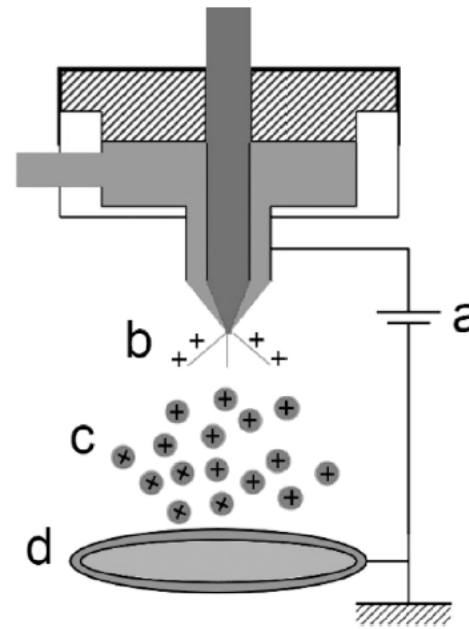
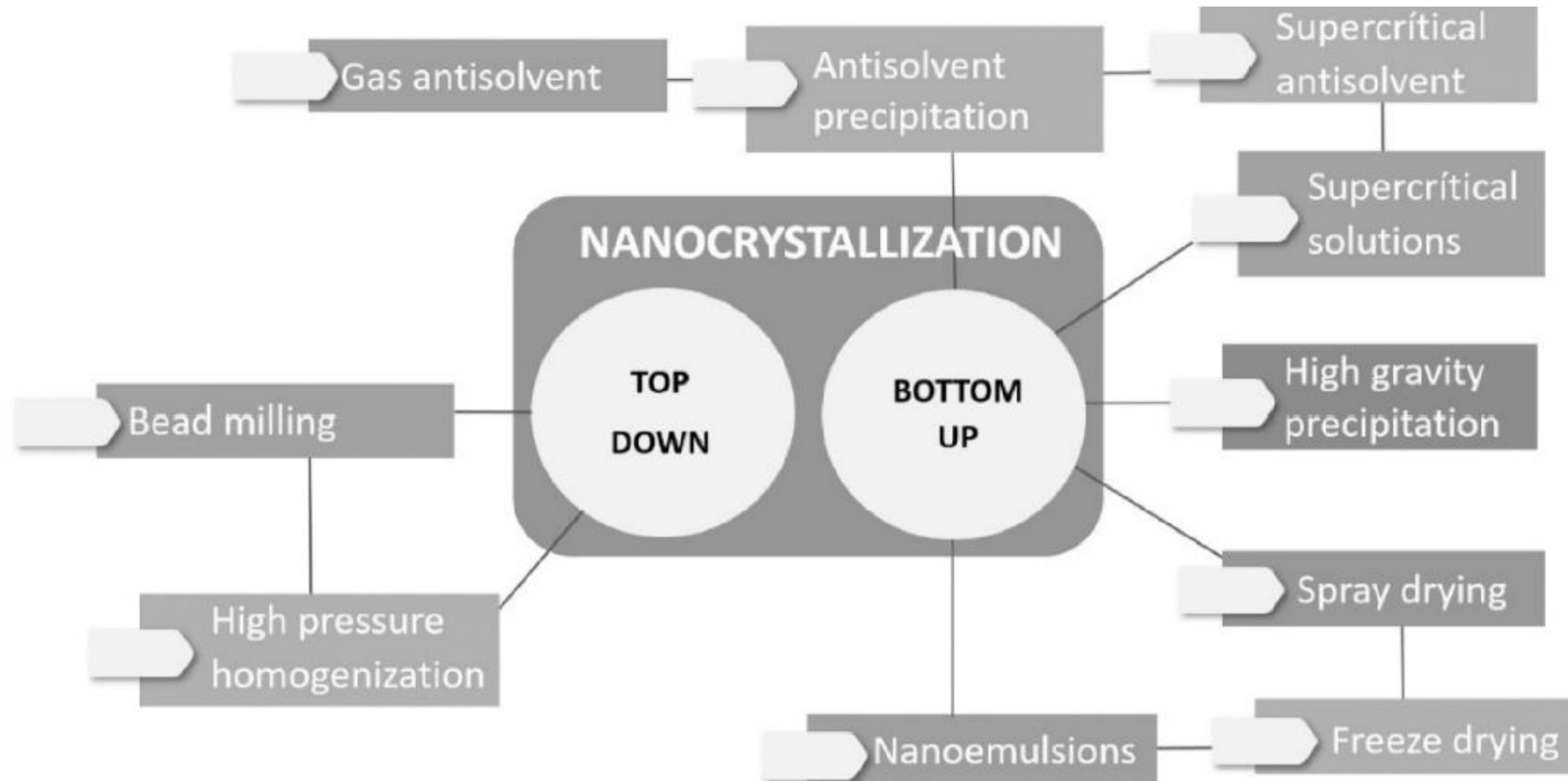


Figure 10. Conventional electrospayer. (a) Power supply, (b) Taylor cone, (c) nanoparticle generation, and (d) nanoparticle collection.

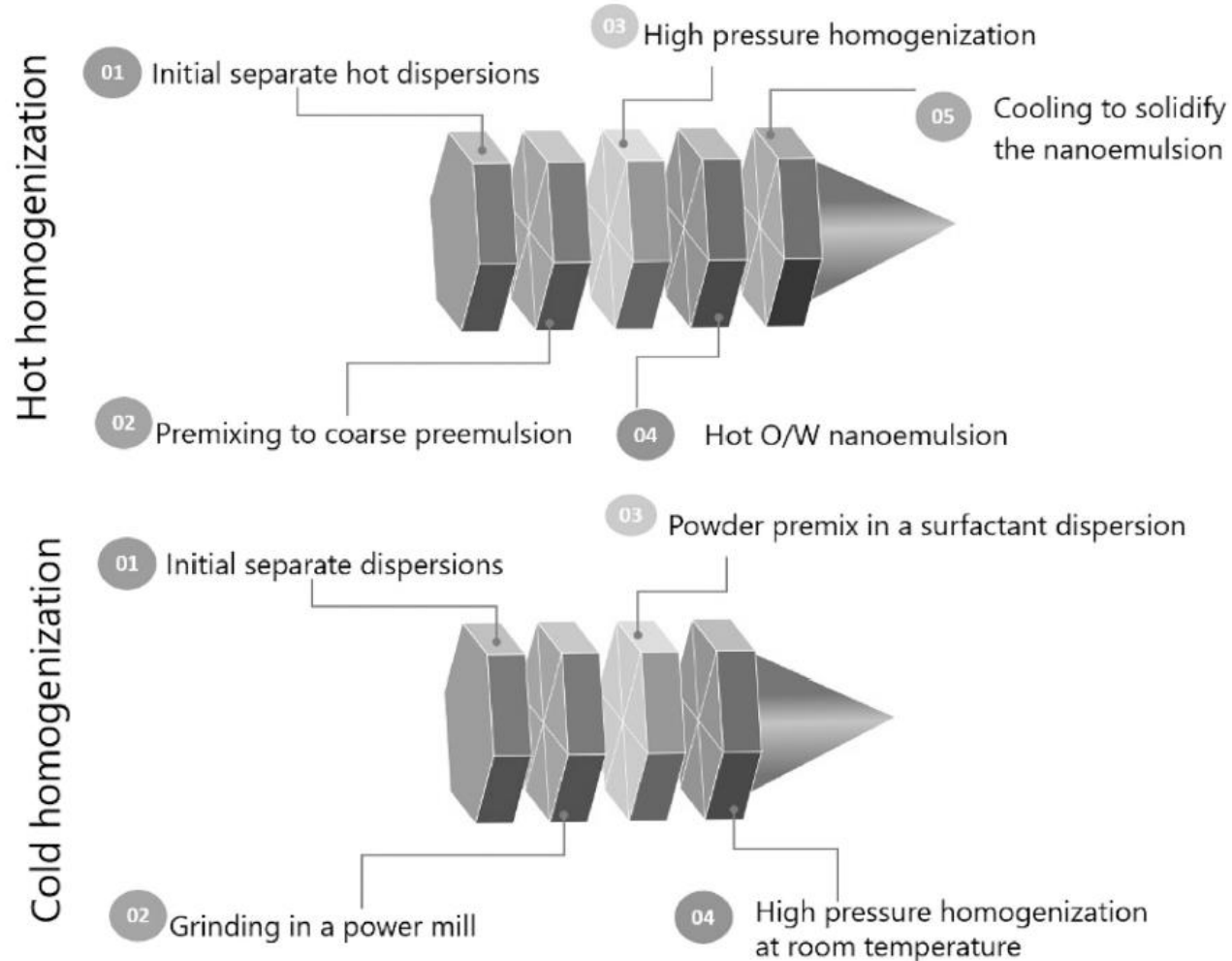
NANOFOOD PROCESS TECHNOLOGIES: CRYSTALLIZATION

Use conventional and advanced ChemEng technologies



INTEGRATED FOOD PROCESS TECHNOLOGIES

Several ChemEng technologies are used in series: thermal and mechanical. Sustainability impact can be large by carry-forward effects.



GLOBAL WARMING POTENTIAL OF FOOD PROCESS TECHNOLOGIES

Table 3. Comparative Summary of Global Warming Potential (GWP) for Selected Food Technologies

food technology	operation	product	GWP (kg CO ₂ -eq kg ⁻¹)	reference
drying	drum-drying	apples	2.67	74
	freeze-drying	strawberries	1.54	75
	spray-drying	apple pulp	0.80	74
	infrared-drying	apricots	0.71	76
heating	pasteurization	milk	0.42	77
		cream	0.43	78
		cheese	1.65	79, 80
	ultra-heat treatment	milk	0.21–0.59	78, 81
	inoculation + incubation	yogurt	0.49	78
	evaporation	milk powder	1.60	82
cooling	smoking	Galician cheese	1.92	83
	freezing	beans	0.70	84
		broccoli	2.64	84

MANY OPPORTUNITIES VIA CONVENTIONAL FOOD PROCESS TECHNOLOGIES

technology	engineering operation(s)	sustainability learned from conventional operation(s)
electrospinning	ohmic heating electromagnetic activation evaporation	reduction in energy demand reduction of global warming potential and terrestrial acidification wastewater reduction
electrospraying	ohmic heating high pressure electromagnetic activation	reduction in energy demand
spray drying	evaporation heating electromagnetic activation	reduction in energy demand reduction of global warming potential and terrestrial acidification wastewater reduction
desolvation	mechanical treatment	reduction in energy demand
nanocrystallization	heating cooling mechanical treatment electromagnetic activation evaporation	reduction in energy demand reduction of global warming potential and terrestrial acidification wastewater reduction
nanoemulsions	heating cooling mechanical treatment ultra-sound evaporation	reduction in energy demand reduction of global warming potential and terrestrial acidification wastewater reduction

PROCESS-SPECIFIC SUSTAINABILITY LESSONS FOR NANOFOOD PROCESSING

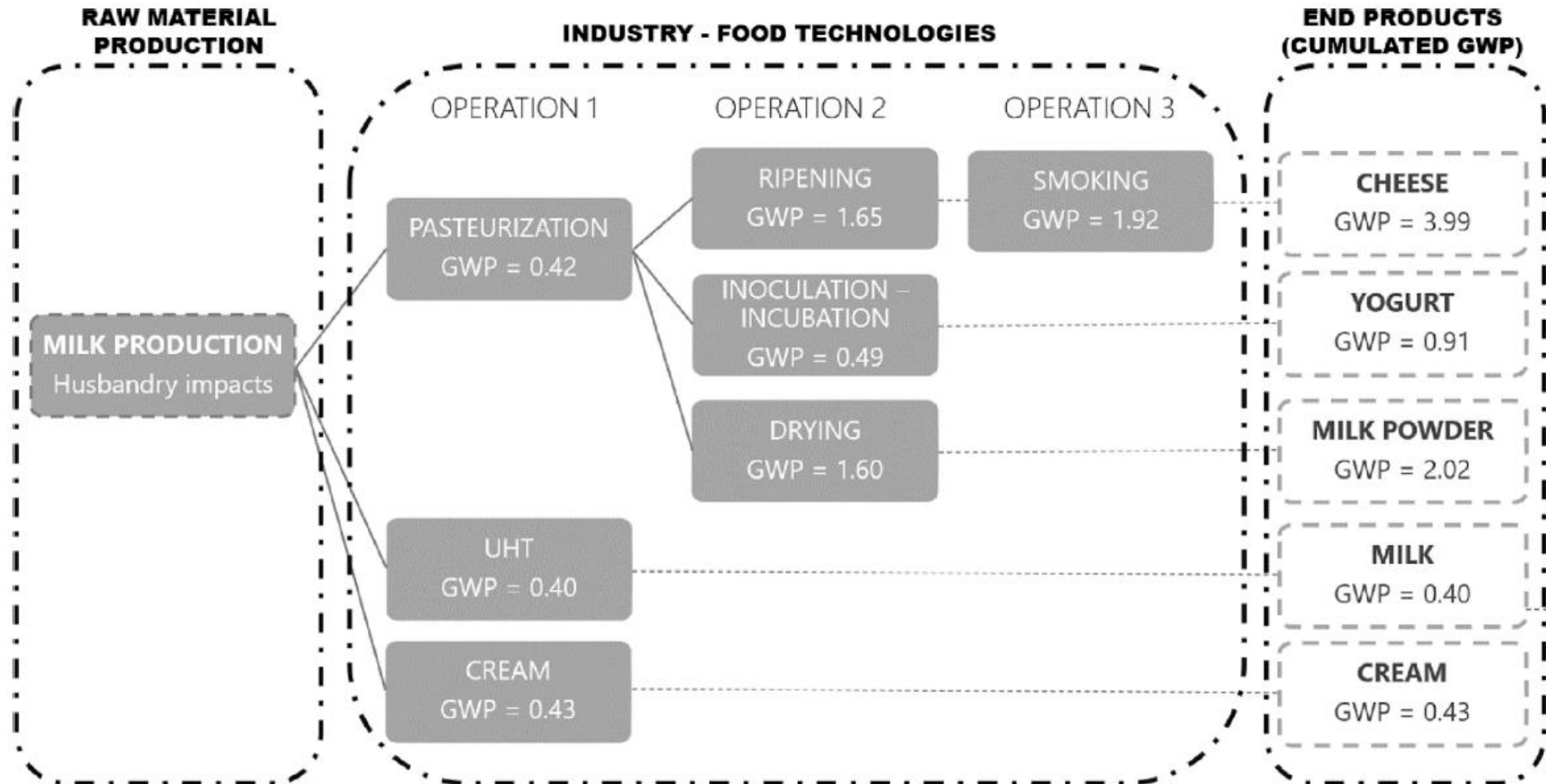
These lessons were given for all classes of nanofood processing discussed (in our review paper)

For example, for ‘Thermally Driven Nanofood Technologies and Operation-Specific Sustainability’.

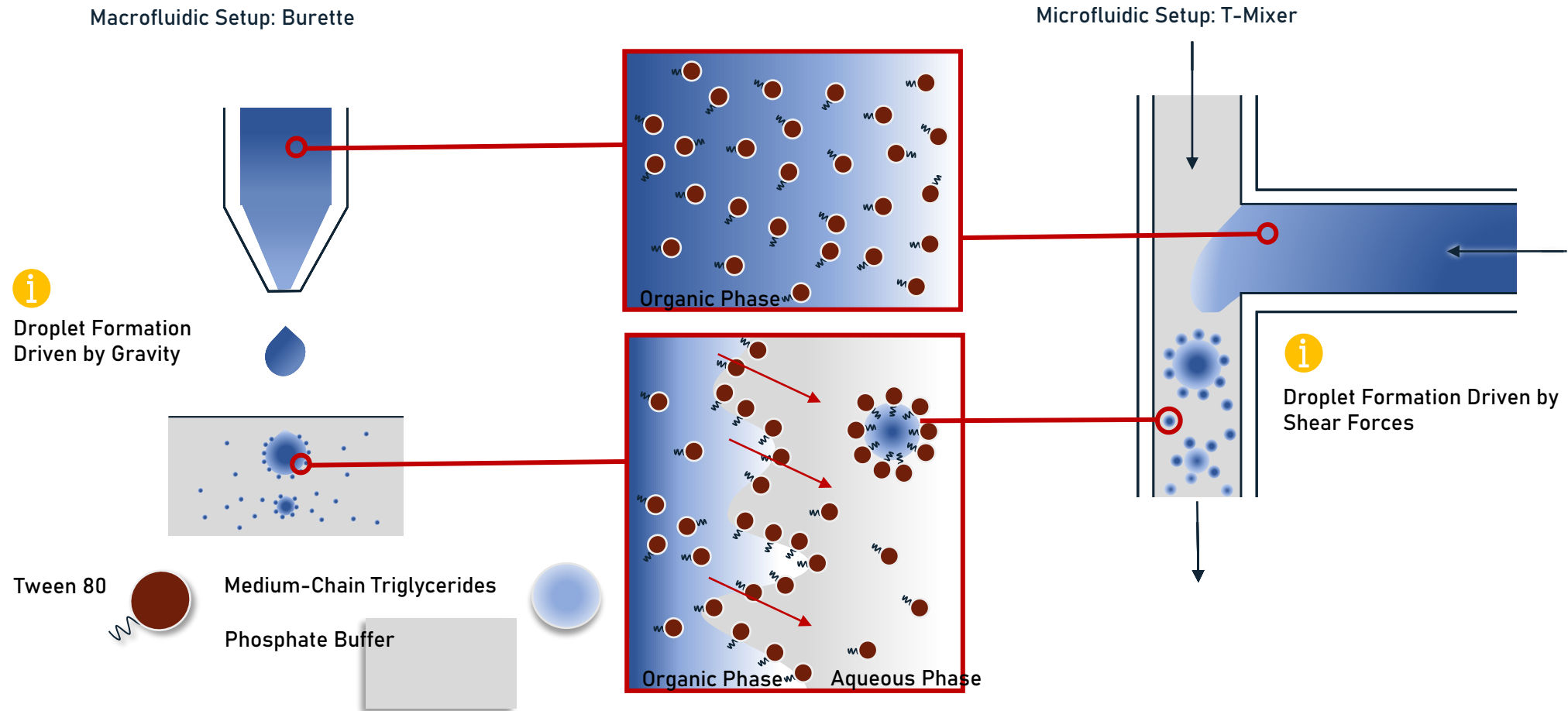
“Thermally driven process technologies involved in nanofood preparation and nanospraying involve (1) evaporation, (2) heating, and (3) electromagnetic activation. Lessons from conventional food technologies are available therefore from (2) heating.”

- *“Drying, including evaporation, accounts for most thermal energy and electricity consumption within food processing. For milk powder production for example, this is ca. 44% of the total fuel consumption, equivalent to 616 MJ kg⁻¹.”*
- *“A reported means to reduce energy consumption is to combine non-conventional drying methods, such as dehumidification, with conventional high-temperature drying. In this way, GWP can be reduced to ca. 48% and terrestrial acidification potential (TAP) can be reduced to ca. 59% for apricots by sequentially using osmotic dehydration and freeze drying.”*
- *“Microwave drying of sardines reportedly reduces energy consumption by 55% and similarly for bananas.”*

GLOBAL WARMING POTENTIAL OF MILK PRODUCTS PROCESSING

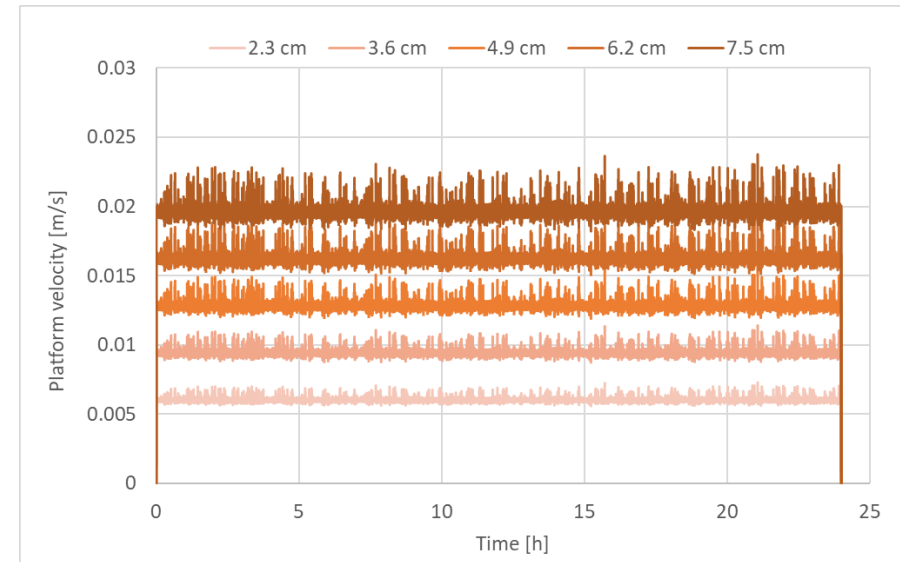
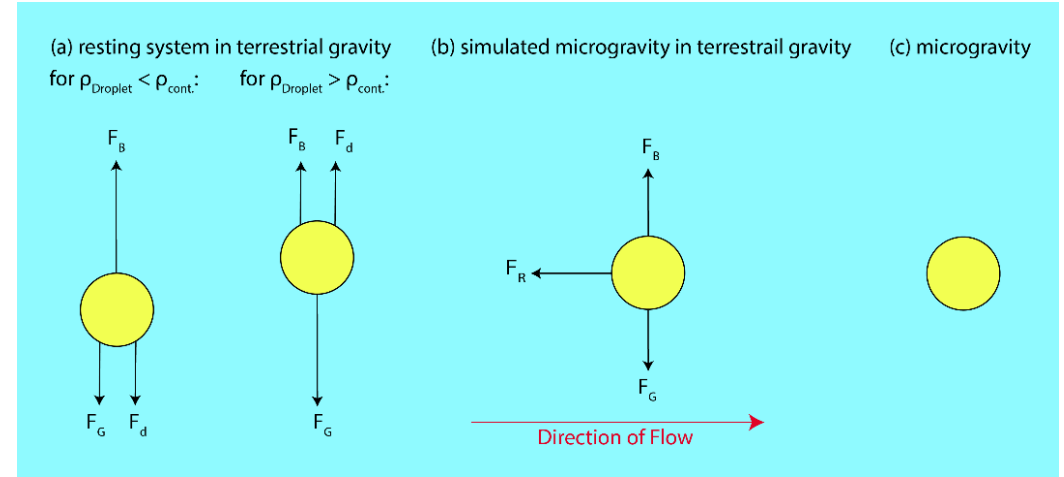
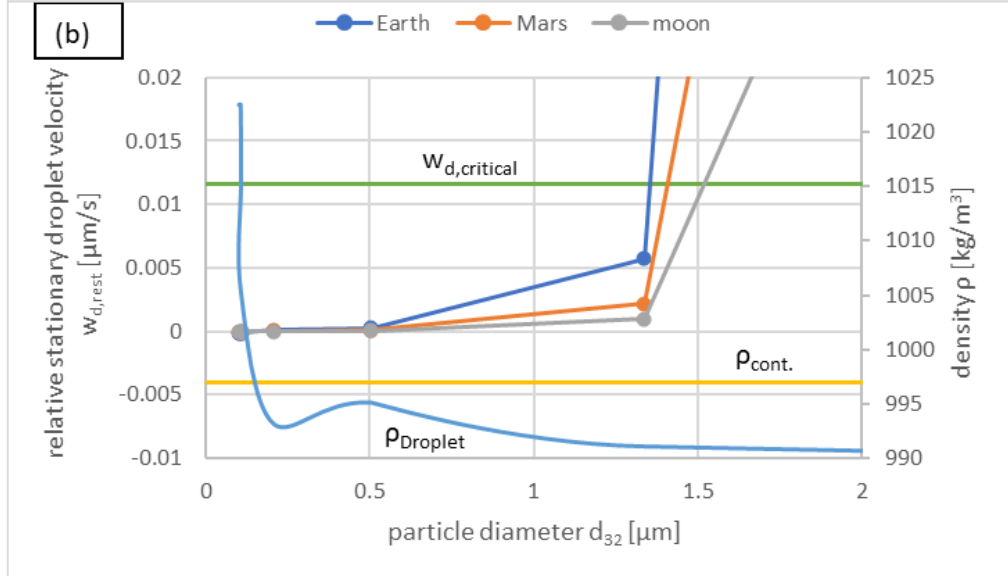
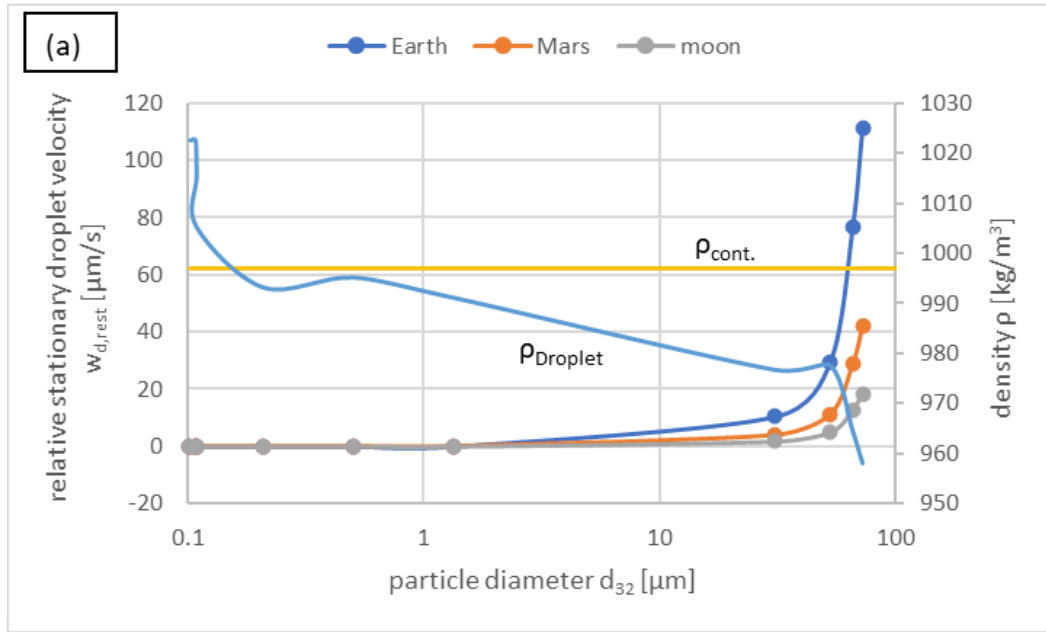


SPONTANEOUS EMULSIFICATION FOR ASTRONAUT BEVERAGES

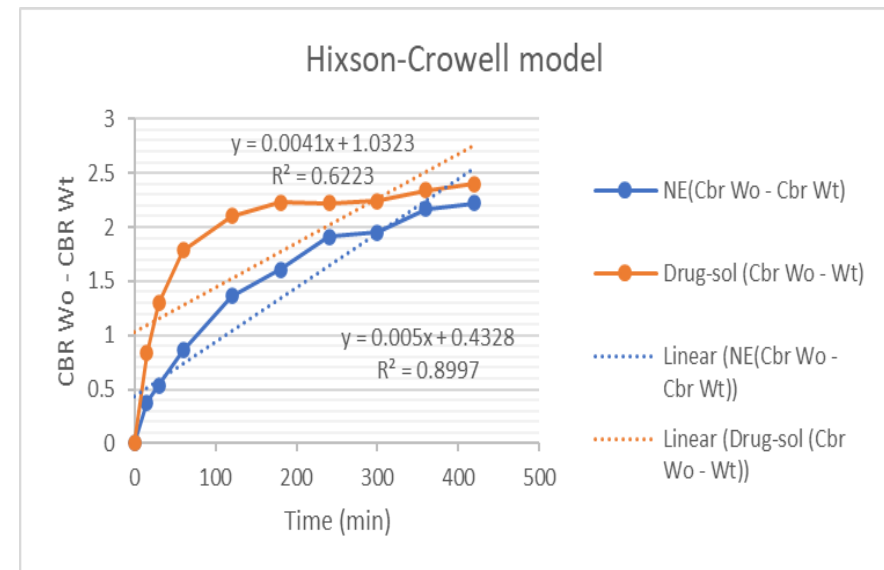
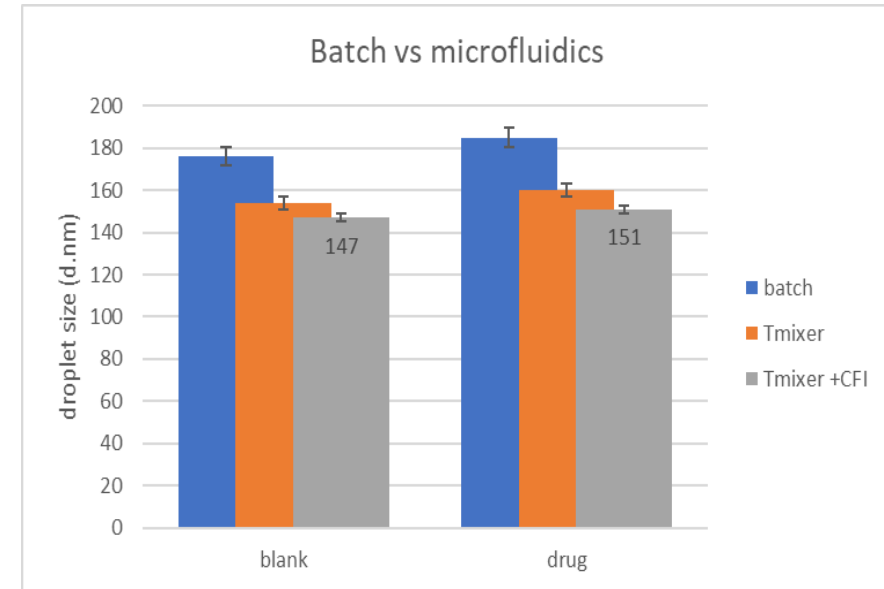
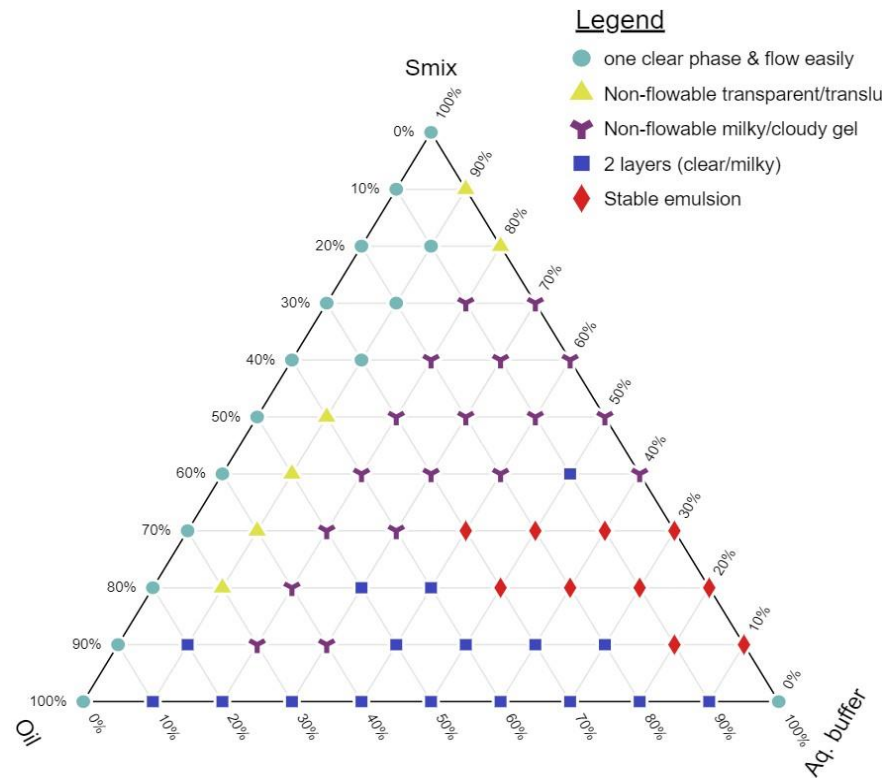
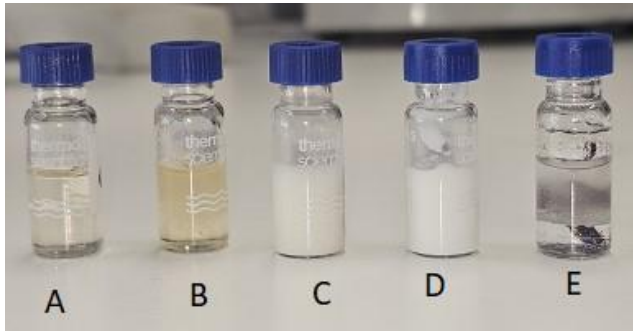


Komaiko, J. et al., (2015), *Journal of Food Engineering*, 146, 122-128;
⁸Fukuyama, M. and Hibara, A., (2015), *Analytical Chemistry*, 87, 3562-3565.

RELEVANT MICROGRAVITY EXPERIMENTS OF NANOFOOD ON EARTH



SPONTANEOUS EMULSIFICATION FOR ASTRONAUT MEDICINES





PLANTS FOR SPACE

ARC CENTRE OF EXCELLENCE



RECYCLE



PLANTS



LAW



MEDICINE



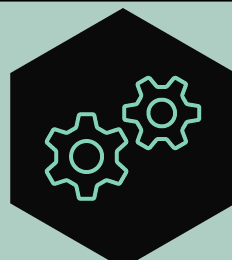
FOODS



FLAVOUR



TEAMS



MATERIAL

05
SPINACH
DAYS TO YIELD: 6

06
SPINACH
DAYS TO YIELD: 6

07
TOMATO
DAYS TO YIELD: 2

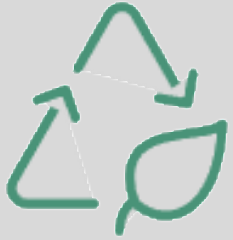
08
TOMATO
DAYS TO YIELD: 2

09
CARROT
DAYS TO YIELD: 3

10
CARROT
DAYS TO YIELD: 3

PANTRY

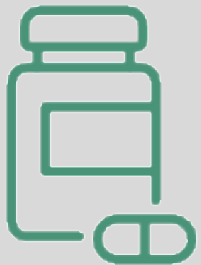
FOUR P4S MISSIONS



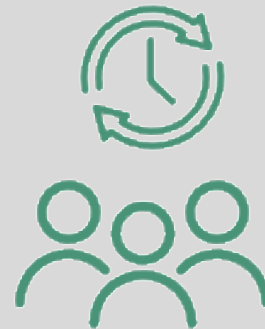
**ZERO-WASTE PLANTS
OPTIMISED FOR
CONTROLLED
ENVIRONMENTS**



**COMPLETE
NUTRITION
PLANT-BASED
FOODS**



**ON DEMAND
BIORESOURCE
PRODUCTION**



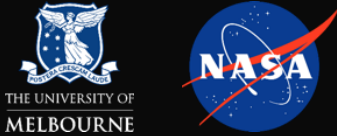
**FUTURE-READY
WORKFORCE
AND SOCIETY**



MOLECULAR PLANT SCIENCE



PLANT PHYSIOLOGY



PLANT PHARMA



PLANTS AS BIORESOURCES



CONTROLLED ENV. AG.



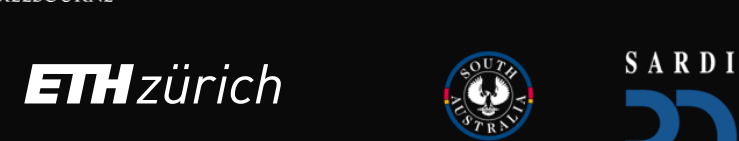
SYSTEMS ENGINEERING



FOOD STRUCTURING



FOOD PROCESSING



DIGESTION



SINGLE CELL 'OMICS



GENE EDITING



LAW & POLICY



EDUCATION



OUTREACH



PSYCHOLOGY



SENSORY SCIENCE



COMPUTER MODELLING OF ASTRONAUT FOOD (1)



Aim: provide food for astronauts on long-term space mission



Must-meet (1st principle constraint): basic nutrients

Nice-to-have: 2nd principle constraints



Caloric



Weight



Compliance



Space-proven



More nutrients

ESG outcomes: 3rd principle constraints



Circular



Productivity



Palatability



Manufacturing

COMPUTER MODELLING OF ASTRONAUT FOOD (2)

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SPACE FOOD PRESENTED TO HALF MILLION PUBLIC



is the longest-running event on the South Australian calendar

- Around 500,000 visitors
- >450 exhibitor stands